

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



PCT



(43) International Publication Date
14 September 2006 (14.09.2006)

(10) International Publication Number
WO 2006/095202 A1

(51) International Patent Classification:
B29C 45/26 (2006.01) B29C 33/38 (2006.01)

(21) International Application Number:
PCT/GB2006/000903

(22) International Filing Date: 13 March 2006 (13.03.2006)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
0505004.2 11 March 2005 (11.03.2005) GB

(71) Applicant (for all designated States except US): DUBOIS LIMITED [GB/GB]; Armaray House, Arkwright Road, Corby, Northants NN17 5AE (GB).

(72) Inventor; and

(75) Inventor/Applicant (for US only): JOHNSTON, Robert [GB/GB]; Smarber House, 22 Newton Road, Geddington, Northants NN14 1AU (GB).

(74) Agents: UNWIN, Stephen, Geoffrey et al.; Fry Heath & Spence LLP, The Gables, Massetts Road, Horley, Surrey RH6 7DQ (GB).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

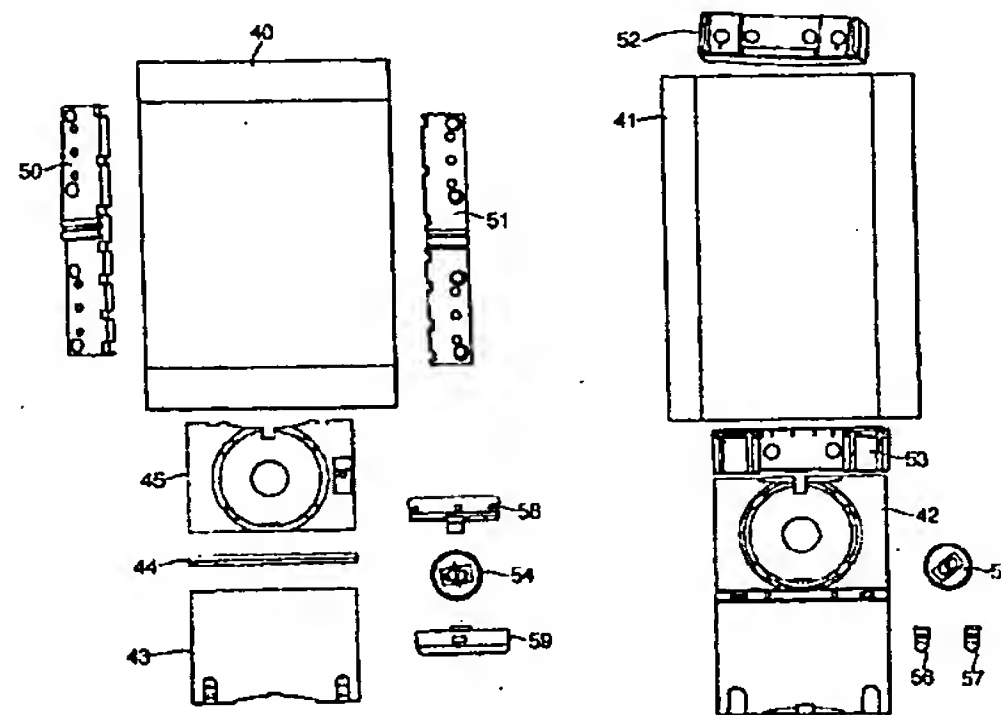
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: INJECTION MOULDED CONTAINER



(57) Abstract: A method of making an injection moulded container for housing information storage media, e.g. a DVD, the container having a base portion (10) and a lid portion (11) moveable about a spine portion (12) between open and closed configurations and holding means (15) for holding the media within the container, the method involving the use of an injection moulding tool comprising two carrier units (40, 41) each adapted to receive a plurality of inserts therein which define a cavity for forming the container: a first set of the inserts (50-59) for forming a first set of features of the container being formed of a first material, e.g. steel, and a second set of inserts (42-45) for forming a second set of features of the container being formed of a second material, e.g. a copper alloy, the first set of inserts (50-59) being machined to the required shape for fitting within the carrier units (40, 41) and for forming the first set of features and the second set of inserts (42-45) being machined so as to fit within the carrier units (40, 41) but one or more of the second set of inserts (42-45) being formed with excess material on surfaces thereof defining said second set of features pending a decision as to the precise shape of said second set of features, whereby once a decision has been made the tool can be completed by machining said excess material to the required shape and assembling the inserts in the mould.

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